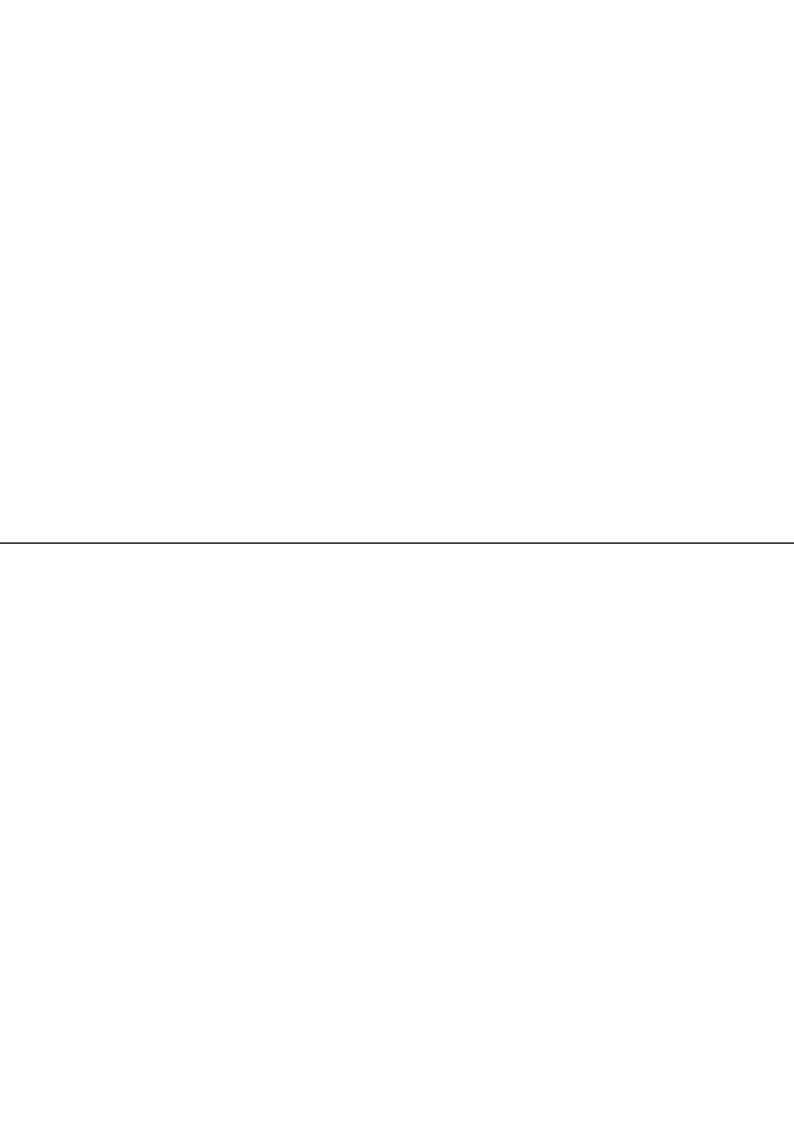
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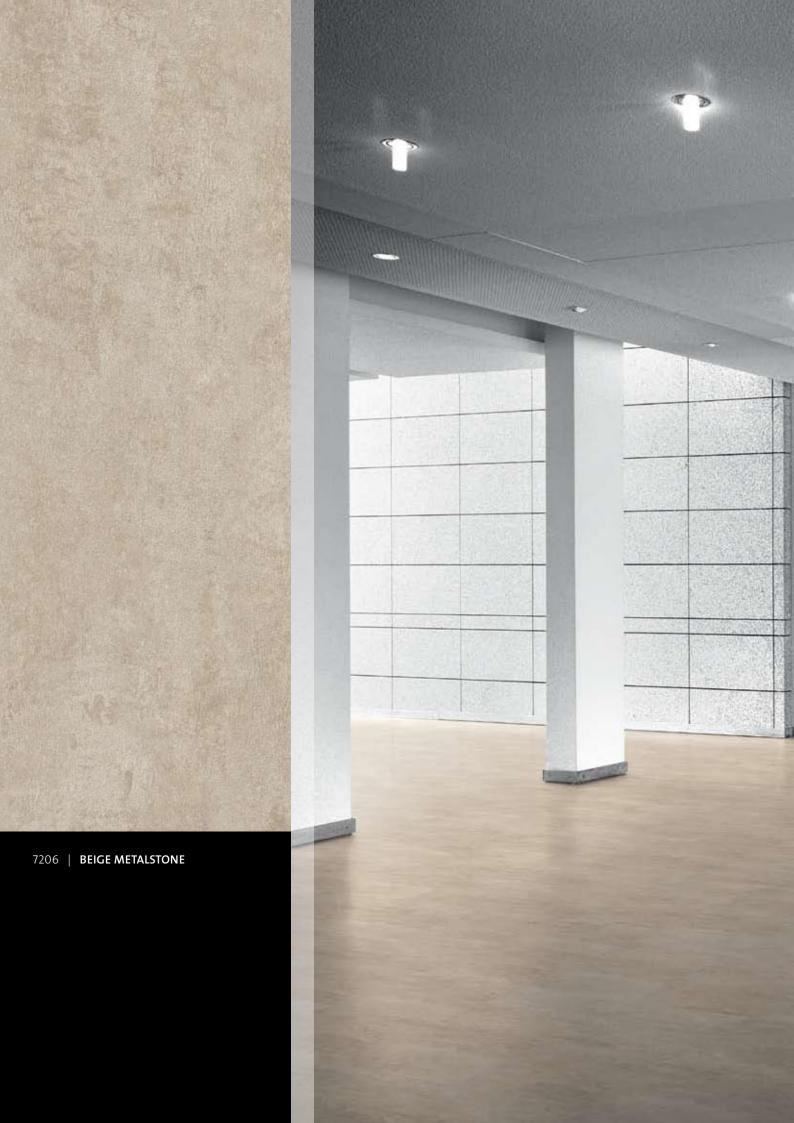










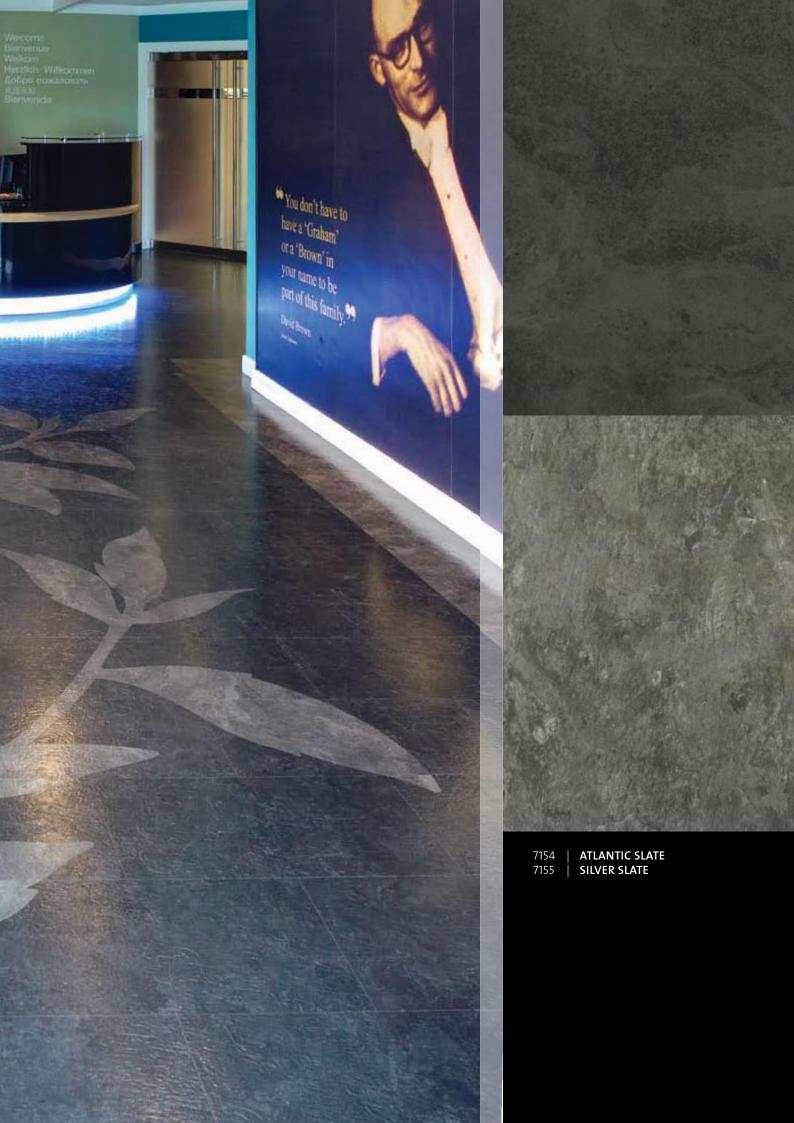




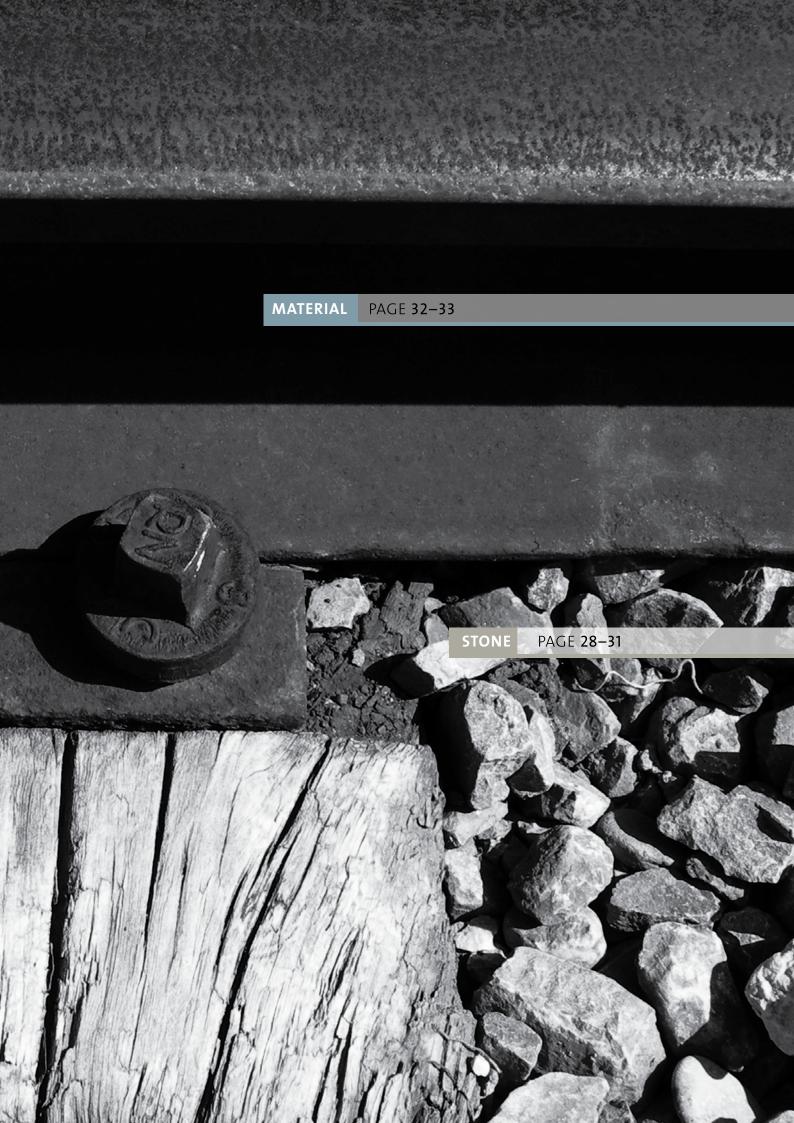


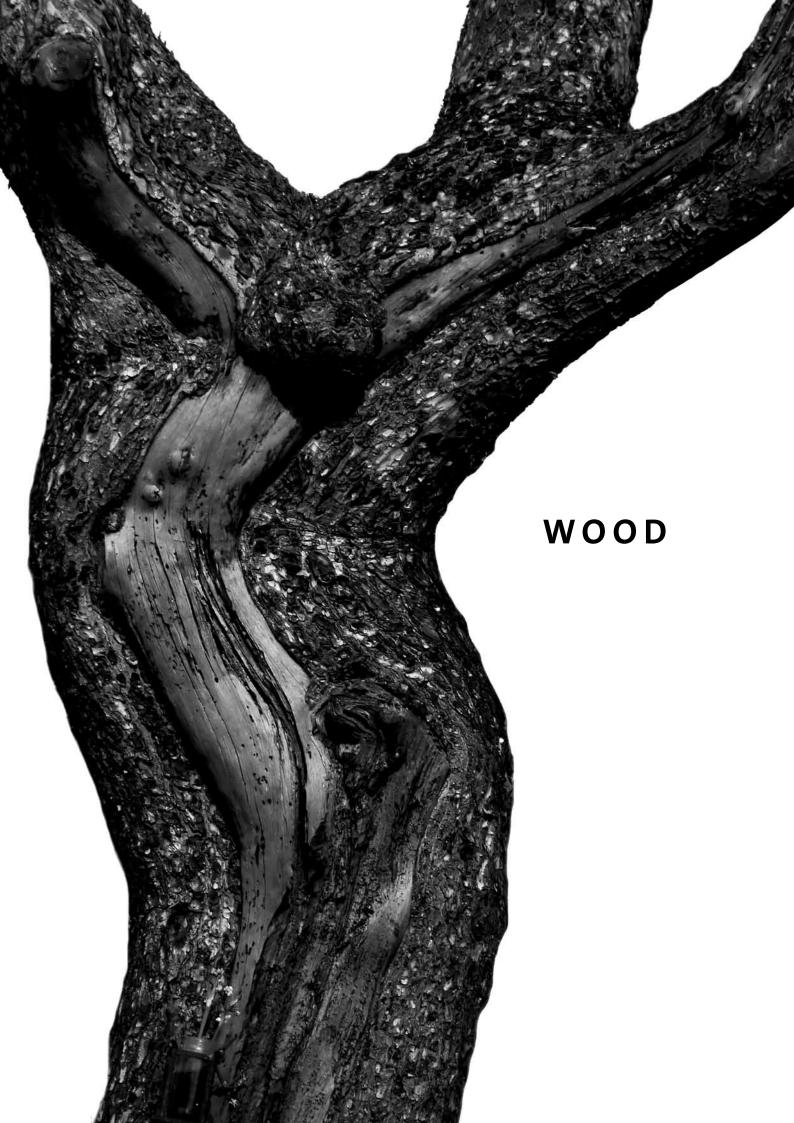
















WHITE OAK 152 x 914mm **6188** BLOND PAPYRUS 152 x 914mm





LIGHT ELM 152 x 914mm **6146** SILVERED DRIFTWOOD 203 X 1219mm

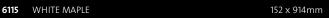


Indicated planks feature bevelled edges 6183 BLACK ELM 152 x 914mm





6165 WHITE ASH 152 x 1219mm







BLOND DRIFTWOOD 152 x 914mm



Indicated planks feature bevelled edges

 $^{\ast}\,$  strong contrast within this design





**6139** AMERICAN OAK 152 x 914mm **6138** CLASSIC OAK 152 x 914mm





6178 DARK BRUSHED OAK 203 x 1219mm

6149 ANTIQUE OAK

203 x 1219mm





BLOND INDIAN APPLE \*

152 x 1219mm

6174 AGED INDIAN APPLE \*

152 x 1219mm





6159 FRENCH NUT TREE \*

152 x 914mm

6168 WARM ASH

152 x 1219mm





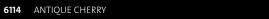
6194 AMERICAN NUT TREE RED

184 x 1219mm

6155 WALNUT

152 x 914mm







6156 RUSTIC MAHOGANY 152 X 914mm



6112 MAHOGANY 152 x 914mm



SANTOS PALISANDER 152 x 1219mm



6190 SWISS NUT TREE



Image shows example of emboss and decoration of  $\bf 6190$ 

\* strong contrast within this design



# STONE





LIMED CONCRETE 457 x 457mm **7202** COOL GREY CONCRETE 457 x 457mm





 7206
 BEIGE METALSTONE
 457 x 914mm
 7204
 WARM GREY CONCRETE
 457 x 457mm



CORRODED METALSTONE 457 x 914mm





CLASSIC LIMESTONE 305 x 610mm **7137** CREMA MARBLE 457 x 457mm





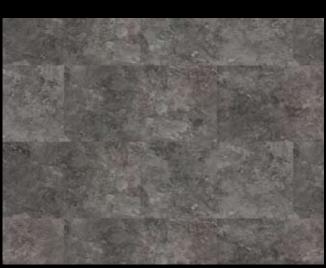
CLASSIC TRAVERTINE 305 x 610mm **7218** ANTIQUE TRAVERTINE 305 x 610mm



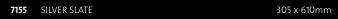
ROMAN LIMESTONE 305 x 610mm













**7153** BLACK SLATE



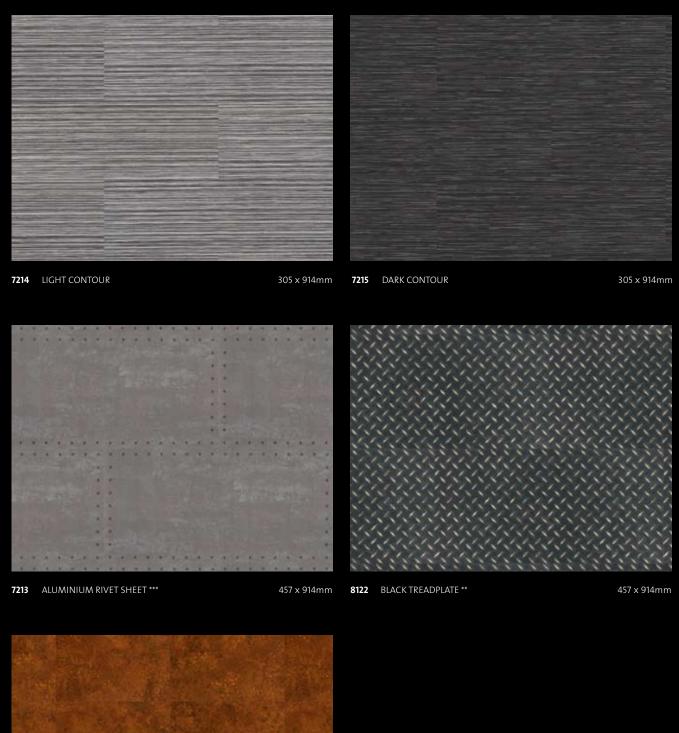
7154 ATLANTIC SLATE

31

305 x 610mm



MATERIAL



457 x 457mm



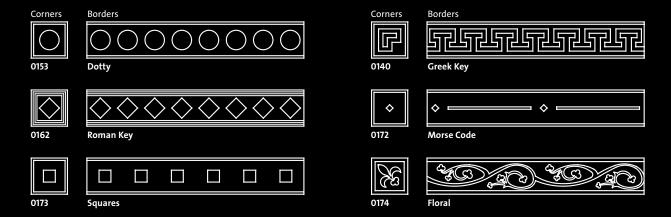
8127 ANTIQUE COPPER

" pattern not designed to match from tile to tile
"includes an embossed rivet effect around the perimeter



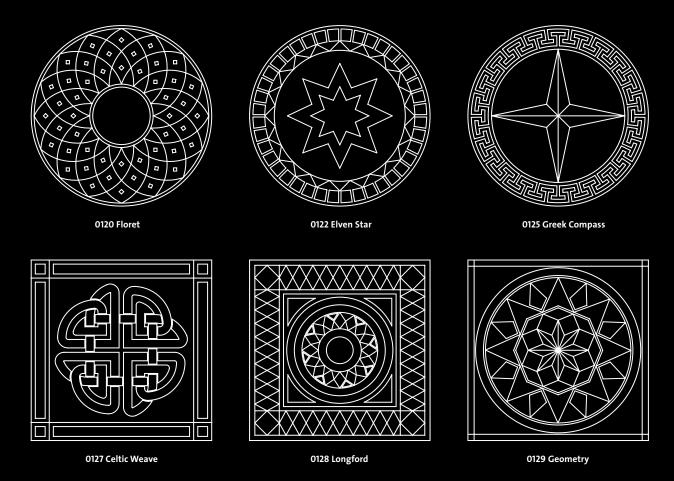


# DESIGN BORDERS - Bespoke inlays are produced individually using precision waterjet technology



This facility allows you to mix and match colours according to your personal taste. Length and width will always depend on the design and colour of the border chosen.

### **INLAYS**



Inlays can be made in any size or colour according to your individual needs. The standard formats are diameters of 90 cm, 120 cm or 150 cm. Special formats can be made depending on the chosen design.

# LOGOS - Bespoke logos and inlays are produced using customer own designs and corporate branding





Bespoke inlays and logo designs can be precut and supplied on request.

# **GROUTING STRIPS - Embossed natural grout effect strips**





3037 with 7219 Roman Limestone

# FEATURE STRIPS - Smooth solid colour strips





3036 with 7171 Classic Travertine



3038 with 7155 Silver Slate

Grouting and feature strips are ideal for accentuating the effect of tiles. They can be used with planks to create a ships decking or naval plank effect.

# **TECHNICAL SPECIFICATION**

CHARACTERISTICS	EXPONA DESIGN		
Type of floorcovering EN 649	heterogeneous, PVC		
Surface Treatment	Polyurethane		
Total weight EN 430	5,100 g/m <sup>2</sup>		
Performance classification EN 685	23, 34, 43		
Gauge EN 428	3.0mm		
Wear layer thickness EN 429	0.7mm		
Plank size EN 427 (Box quantities)	24 @ 152 x 914mm = 3.34m <sup>2</sup> 18 @ 152 x 1219mm = 3.34m <sup>2</sup> 15 @ 184 x 1219mm = 3.37m <sup>2</sup> 14 @ 203 x 1219mm = 3.46m <sup>2</sup>		
Tile size EN 427 (Box quantities)	18 @ 305 x 610mm = 3.34m <sup>2</sup> 16 @ 457 x 457mm = 3.34m <sup>2</sup> 12 @ 305 x 914mm = 3.34m <sup>2</sup> 8 @ 457 x 914mm = 3.34m <sup>2</sup>		
Residual indentation EN 433	≤ 0.1mm		
Abrasion resistance EN 649	Group T		
Dimensional stability EN 434	≤ 0.25% max.		
Colour fastness to artificial light	level ≥ 6 ISO 105-B02 method A		
Behaviour to fire EN 13501-1	Bfl - S1		
Slip resistance	EN 13893 Class DS (Dry condition) DIN 51130 R9		
Chemical resistance EN 423	•		
Castor chair suitability EN 425	yes, type W, EN 12 529		
Underfloor heating suitability	suitable, max. 27° C		

Resistant depending on concentration and time of exposure, in case of increased impact of oils, grease, acids, alkalis and other aggressive chemicals, please contact us.

#### **ADDITIONAL INFORMATION**

Installation - For full installation instructions, simply choose from the below options:

Log onto www.polyflor.com and download the 'Technical Installation Manual for Luxury Vinyl Tiles' document within the Technical section. Contact Polyflor Customer Technical Services for further advice and assistance, or to request a hard copy of the Polyflor Technical Manual.

Tel: +44 (0)161 767 1912 Email: tech@polyflor.com

Adhesives - For details on recommended adhesives, please contact Polyflor Customer Technical Services.

Maintenance - For full details on the cleaning and maintenance, choose from the below options:
Log onto www.polyflor.com and download the Floorcare sheet from the relevant product page.
Contact our Customer Technical Support department for further advice and assistance, or to request a hard copy.

Surface Treatment - Expona Design contains a polyurethane surface treatment which provides an excellent foundation for an ongoing cleaning regime, leading to maintenance cost savings.

## **EXPONA AND THE ENVIRONMENT**

As a responsible manufacturer, minimising environmental impact is a critical element of our business ethos and in line with our environmental management system, ISO 14001; we have a clear vision of our objectives and target dates in which to accomplish them. These objectives for continual improvement permeate throughout the whole of Polyflor's products' life cycle.

#### LIFE CYCLE ANALYSIS

A life cycle analysis is an important way to assess environmental performance from the start to the end of a product's useful life. Polyflor's environmental credentials are extremely positive, which is why 25 of our products achieve the highest A+ rating through BRE Global's environmental life cycle assessment. Globally there are other schemes in place, designed to encourage sustainable development and make it simpler for specifiers to source and choose environmentally compatible materials, these include LEED\*, BASTA and Ecospecifier, for instance.

#### **BRE Globa**

Expona has been individually assessed by BRE Global for its environmental performance over a building life of 60 years and it has been certificated with the following ratings. These excellent ratings indicate minimal impact to the environment and will help maximise a building's BREEAM score.

Expona Design	ENP 429	A+	A+	A+	Α	В	В
LVT	Certificate	Health	Education	Retail	Industrial Shed	Office	Domestic

Expona is environmentally sound and 100% fit for purpose, as it does not compromise on durability, performance and choice.

The in-use phase of the resilient flooring life-cycle accounts for at least 80% of its environmental impact, given that it can be in use for 20-25 years. Therefore all of our ranges are designed with low maintenance features, whereby energy intensive cleaning is not required. Expona has a polyurethane surface treatment which provides an excellent foundation for an ongoing cleaning regime, requiring less water, polish, strippers and chemical cleansers. This is environmentally beneficial and leads to maintenance cost savings.

VOC emissions on Expona are below the strictly set accepted levels with no negative contribution to indoor air quality, having passed the most stringent, independent VOC emissions tests including AgBB and FloorScore\*.

#### Recycling

Expona is 100% recyclable and also contains on average, 15% recycled material. Furthermore, Polyflor is one of two founding and funding members of Recofloor, the industry vinyl flooring take-back scheme. This closed-loop initiative enables Expona's post consumer waste to be recycled at the end of its life.



Subject to change for reasons of technical further development. The samples are only cuttings of the respective products. They show only a small part of the overall design and colour. With regard to colour printing, it is only possible to give a provisional representation of the colour. For colour selection, an original sample should be used which we shall be pleased to send by return.

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For details on distribution for other countries, as well as up to date product and technical information, please visit

WWW.POLYFLOR.COM





-James Halstead"